

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application. Any claims that have been canceled are to be considered canceled without prejudice as to their resubmission:

**Listing of Claims:**

Claims 1-11 (Canceled).

12. (Original) A method comprising:

removing a first cutting arrangement from a pocket formed by complementary recesses of first and second mold halves, the first cutting arrangement being a first one of a pinch bar arrangement and a blade arrangement, wherein the pocket extends over the first and second mold halves; and

removably fastening a second one of the pinch bar arrangement and the blade arrangement onto the mold in the pocket formed by the complementary recesses.

13. (Original) The method of claim 12, wherein the removably fastening comprises fastening a blade and a bed blade onto the mold in the pocket formed by the complementary recesses, the blade and the bed blade forming complementary cutting pieces.

14. (Original) The method of claim 12, wherein the removably fastening comprises using at least one of a screw, a pin and a friction-fit surface.

15. (Original) The method of claim 12, further comprising removably fastening the first one of the pinch bar arrangement and the blade arrangement in the pocket before the removing of the first cutting arrangement, wherein the removing of the first cutting arrangement comprises

unfastening the first one of the pinch bar arrangement and the blade arrangement from the pocket.

16. (Original) The method of claim 12, wherein the removably fastening comprises fitting the blade arrangement substantially within the pocket.

17. (Original) The method of claim 12, wherein a width of the pinch bar arrangement is substantially the same as a width of the blade arrangement.

Claims 18-22 (Canceled).